



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4643-1
Job Sheet 179045



Part No: D4643-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 6/21/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B IPP REV:A 12.06.12 NEW ISSUE DD VERF:EC IPP REV:B 13.10.08 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		6/21/18	0.00	0.00	Purchasing		JUN 26 2018
110	Packaging	6 pcs		6/21/18	0.00	0.00	Packaging2		JUN 26 2018
120	QC	6 pcs		6/21/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		6/21/18	0.00	0.00	Packaging3		JUN 26 2018
140	QC21-SA	6 Ea		6/21/18	0.00	0.00	QC21		JUN 26 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

PO 040159
JUN 26 2018
JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4643-1P	Placard	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4643-1P	6	0	0

Part Specifications

Specifications could not be found.



Container No: S084460



Part: D4643-1

Job No: 179045

Serial No/Batch: S084460

Revision:

Inspector:

Exp Date:

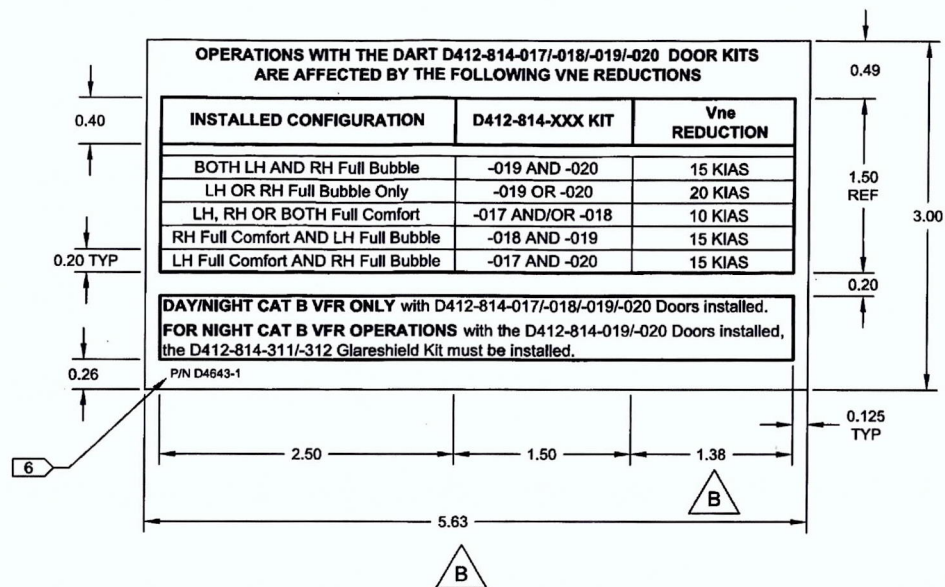
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/13/18 7:49 AM dart.baker.diane

re: B

Date: 06/26/18



D4643-1 PLACARD

RELEASED
 2013-10-07

NOTES:

- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 WHITE LETTERS (0.10" HIGH) ON RED ADHESIVE BACK.
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH PART NUMBER D4643-1 USING WHITE LETTERS (0.08" HIGH) IN LOCATION SHOWN
- 7) WEIGHT: LESS THAN 0.01lbs
- 8) ALL DIMENSIONS +/- 0.063 UNLESS OTHERWISE NOTED

B	"CAT B" ADDED. 1.38 DIM WAS 1.00. 5.63 DIM WAS 5.25.	AJS	13.06.28
A	NEW ISSUE	AP	12.04.24
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	AS	D4643	SHEET 1 OF 1
APPROVED	AP	TITLE	SCALE
DE APPR.	SH	PLACARD	NTS
DATE	13.06.28	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

INVOICE

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

Invoice No.: 46389
Date: 06/22/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6	D4643-1P. PO# 040189 Attn: Chantal Subtotal: H - HST HST	13.33		13.33	79.98
					79.98
					10.40
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	90.38	
Comment: WO22990			Amount Paid	0.00	
Sold By:			Amount Owing	90.38	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040189

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040189

PO Date: 6/13/18

Due Date: 6/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

*email
6/13/18
2003
copy*

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179045	D4643-1P			As per Dwg D4643 Rev. B	Firmed	6/20/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:												\$80.00

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 6/13/18 9:26 AM dart.baker.diane

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040189</u>	<u>WO#22990</u>		<u>B</u>	
Description (Part Name):			Quantity:	
<u>D4643-1P</u>			<u>6</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>June 22. 2019</u>				
Authority: <u>3m</u>				
Approval: <u>Valerie Young</u>		Date: (yyyy/mm/dd) <u>2018/06/22</u>		
Signature: <u>Val Y</u>		Title: <u>office admin.</u>		

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